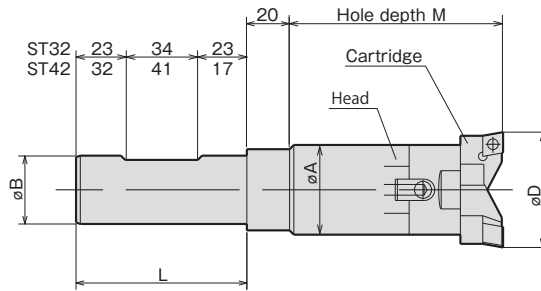


## FEATURES

- Versatile modular type boring system.
- Rigidity is increased by the new coupling method and the serrated head.
- Twin blades allow heavy cutting.
- Extensions are used for deep holes.



ST series

RANGE	MODEL	CODE	SHANK	HEAD	CARTRIDGE	INSERT	M	L	øA	øB	N/W (kg)	
ø25~33	- TWC25 - 100 - S	32010	ST32	- SBS1 - 100	HE25	CT25	WT25-079	100	80	24	32	1.1
ø32~45	- TWC32 - 100 - S	32020		- SBS2 - 100	HE32	CT32	WT32-095	100		31		1.3
ø44~63	- TWC44 - 100 - S	32030		- SBS3 - 100	HE44	CT44	WT62-127	100		42		1.9
ø62~89	- TWC62 - 140 - S	32040		- SBS4 - 140	HE62	CT62		140		54		3.0
ø88~126	- TWC88 - 140 - S	32050		- SBS5 - 140	HE88	CT88		140		64		4.1
ø25~33	- TWC25 - 100 - S	32110	ST42	- SBS1 - 100	HE25	CT25	WT25-079	100	90	24	42	1.7
ø32~45	- TWC32 - 100 - S	32120		- SBS2 - 100	HE32	CT32	WT32-095	100		31		1.9
ø44~63	- TWC44 - 100 - S	32130		- SBS3 - 100	HE44	CT44	WT62-127	100		42		2.3
ø62~89	- TWC62 - 125 - S	32140		- SBS4 - 125	HE62	CT62		125		54		3.3
ø88~126	- TWC88 - 125 - S	32150		- SBS5 - 125	HE88	CT88		125		64		4.1

NOTE : 1. Inserts are sold separately. Please refer to P.62.  
2. Thru-the-tool coolant type is manufactured to orders.

### ORDERING EXAMPLE

①	②	③	④	⑤
ST32	- TWC	25	- 100	- S
① Shank Size øB	② Name	③ Min. øD	④ M	⑤ Set



## ACCESSORIES for &lt;BORING SYSTEM&gt; TWINCUT Double-Face-Contact Shank



## INSERT for TWINCUT



TWINCUT	CODE				ISO CODE	I. C.	T	R	CARTRIDGE	SCREW	DRIVER
	STEEL		CAST IRON								
	WT25 - 079P	32901	WT25 - 079K	32911	CC**080304	7.94	3.18	0.4	CT25	BFTX0307	TRX10
	WT32 - 095P	32902	WT32 - 095K	32912	CC**090308	9.525		0.8	CT32~44	BFTX0409N	TX215
	WT62 - 127P	32903	WT62 - 127K	32913	CC**120408	12.7	4.76	CT62~125	BFTX0511N	TRX220	

NOTE : 1. Inserts are available in 10 pcs boxes.